

# TRACERT Traceability Private Certification Pork/Beef

Degesch Japan Co., Ltd.

## **Executive Summary**

With increasing concern for the food safety among Japanese consumers, the Japanese government has developed certification system for various foods, including meat product under the JAS law. JAS program for traceability and providing production information of beef/pork products has launched since December 2003. However, JAS standard targets too small scale facility, such as each group consisting of no more than thirty pigs or twenty cattle, and requesting completely trucking disclosed information, which is not suitable for the larger production scale in general in the United States.

Considering this situation, Degesch Japan has developed TRACERT Traceability Private Certification Program, which is based on the JAS criteria of beef/pork traceability system. Most of the requirements in this Program are set up in accordance with the JAS criteria. To be more important, the program is also arranged to be suitable to the US livestock farming and production situation, making it possible to be applied to the existing your Meat Process Verification Program.

Sometimes, it is difficult to track individual animal trucked to fabrication factory while retaining tracking information chain under huge scale production. This program connects the meat production chain with Bio Shield Act 2004, FDA (Feed additive, Veterinary Drug, Meat processing), USDA (Pasture, Animal health, Feed) and EPA (Water, Air, Soil, Agricultural Chemical) program. By adding scientific verification to the certification system, the products can be appealed more confident product in the market.

This program will be able to give additional value to the Quality Assurance of your products, as well as to be utilized as a new strategic tool to expand the sales of your products, with developing to your Meat Process Verification Program into more effective system.

This time, we would like to discuss with you about additional requirements (private requirements) except the JAS criteria, because your Meat Quality System fills with most of the requirements of the JAS criteria.

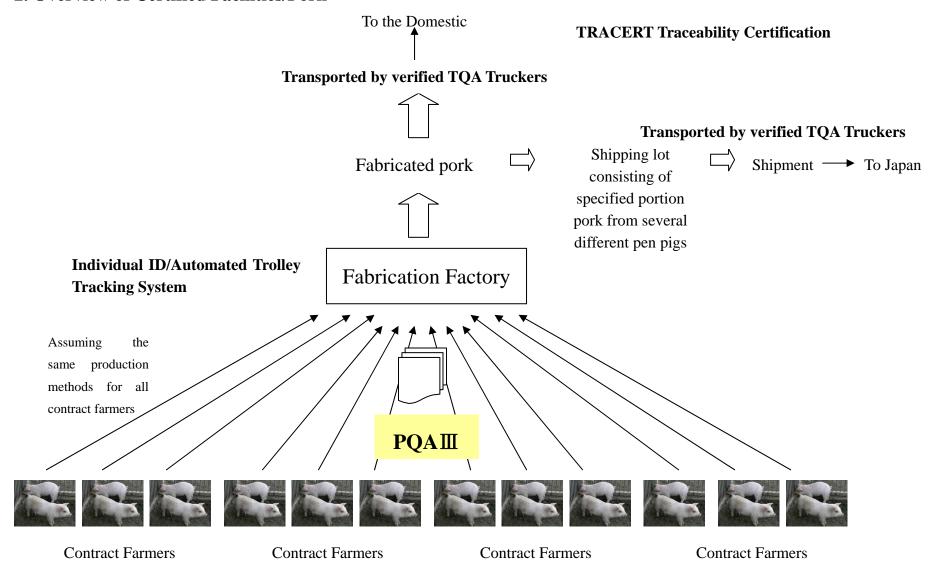
## **Advantage of TRACERT Program**

- 1) TRACERT program requirements more exactly verify the documentary trucking from Ranch to Fabrication Factory. After Fabrication Factory, using shipping code identified each cargo to Japanese port.
- 2) Also, TRACERT program is based on JAS meat traceability regulation. Therefore, it basically fulfills the JAS main requirements except the qualification of each manager, limited animals per pen and limited date of birth (for pig; no more than 21 days). Our Inspectors having MAFF registered inspectors experience will also provide confidence as certifier to the Japanese retailers or importers.
- 3) The major concern among Japanese consumers for imported Meat is its origin, presence of residual veterinary drug, residual pesticide and contamination of pathogenic microorganism. This program covers the requirement of disclosing production information; thus, dissolve such consumer's questions so that the certified products would be easily accepted to them.

## 1. Concept of TRACERT Traceability Certification Program for Meat

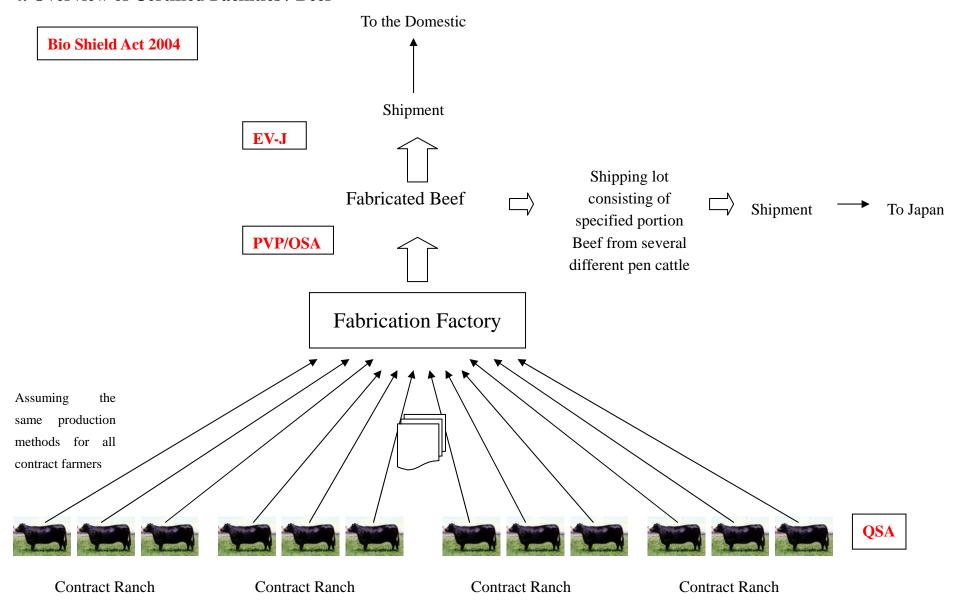
- (1) The TRACERT Traceability certification certifies the organization whose system fulfills the TRACERT Traceability requirements, which is verified by on site inspection/audit
- (2) The TRACERT Program consist of three (3) modules as follows,
- Module 1; Verify the disclosed method for production information on Ranch, Feedlot/Finisher and Fabrication Factory.
- Module 2; Verify the disclosed method for production information on Fabrication Factory after slaughter
- Module 3; Verify the disclosed production information after Boxing.
- (3) This requirement is flexible with the requirement of customer to arrange, even if the customer requirement is reasonable on scientifically.
- (4) TRACERT Requirements are based on the JAS requirements.

#### 2. Overview of Certified Facilities/Pork

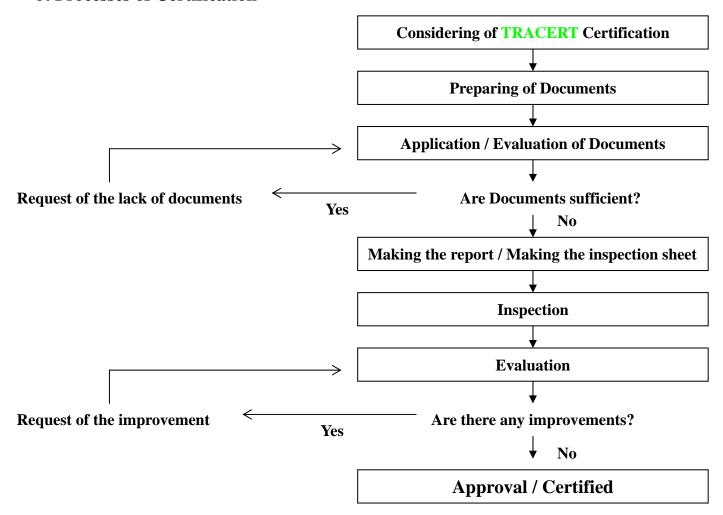


# 3. Traceability - Record of date of birth - Management by pen number Ranch - Record of feeding (Contract Farmers) - Record of medication Slaughtering Taking samples from the marked - Slaughtering pen by pen shipping lots, marking to the - Pen # must be attached to branched meat Fabrication shipping lot of marked meat - Pen numbers from several portion of meat must be attached to the shipping lot. Shipping lot consisting of Shipping lot specified pork from several different pen animal Database for connecting pen# and shipping lot Importer Retailers Consumer Search for the production information with shipping lot number

#### 4. Overview of Certified Facilities / Beef



#### **5. Processes of Certification**



# 7. TRACERT Traceability Certification Standard

TRACERT traceability private program will be doing along "TRACERT Traceability" below.

#### 1) Products Information required

Item	Criteria
Production information	Date of birth
	Name or title and address of manager (owner etc.)
	Date of starting management
	Address of Meat raising facility
	Date of raising Meat
	Contact address of manager
	Name or title and address of fabrication factory manager
	Name of QC manager of factory
	Date of slaughter
	Name of fodder supplied to animal
	Veterinary drugs which supplied to animal

### 2) Module1: Technical criteria for certification of managers of the production process for traceable animal

Item	Criteria
Facilities for production	Sites at which production information is recorded shall be of an area and structure sufficient to enable separation
	from other records when recording production information
	Site at which information of slaughtering animals is recorded shall be of an area and structure sufficient to enable
	separation from other record.
Facilities for storage	Facilities shall be provided with such broadness and structure not as interfering the management complied with the
	management criteria concerning the disclosure
	Facilities shall be provided with such broadness and structure not as interfering the records of management and the

Execution Method for Management  Braction Method for Menagement  Braction Method for Menagement  Braction Method for Menagement  Braction Method for Menagement or the grasping of the production plan, the flow chart of production plan at its braction, the production plan, the flow chart of the management or the grasping of the production plan and information to the production plan and information to certify agent and required documents  Braction Method for Nanagement Status of production to certify agent and required documents  Braction and references  Braction Method for Nanagement Status of production to certify agent and required documents  Braction and references after slaughter of each animal,  Braction Method for Nanagement Status of production to certify agent and required documents  Braction Method for Nanagement Status of production to certify agent and required documents  Braction Method for Nanagement Status of pr		documents shall be in custody for three years or more from the drafting of the record
production, etc., The production information shall be literally disclosed for every lot Handling and guidance concerning the abnormality happened in the production process  The Manager ((the owner of pigs or others who manage pigs)  The manager shall be take the individual identification as ear tag or else to each animal at it's birth if the manager managed individually The manager shall be managed every lot literally disclosed The manager shall be informed the disclosed production information to the production person in charge if the manager is not the person in charge of production The manager shall be assign suitable label for the animal, if the individual identification tag was accidentally taken from the animal The contact person in charge of the disclosed production information more than three years from the date of attachment product lot number. Public information shall be related with each individual identification code or every group identification code. And publish more than three years, except seven days after the final product was completely consumed  Internal regulation Item related to recordkeeping, storage and itemizing Item related to slaughter Item related annually report of production plan and information to certify agent Item related annually report of production plan and information to certify agent and required documents  Record on the disclosed production information and references  At least one of qualified manager of production shall be awaitable  The manager of production  The manager of production  The manager of production  The manager of production shall be aware enough training	Execution Method for Management	Drafting and promotion of a plan concerning the management or the grasping of the production process as the
The production information shall be literally disclosed for every lot Handling and guidance concerning the abnormality happened in the production process  The Manager ((the owner of pigs or others who manage pigs)  The manager shall be take the individual identification as ear tag or else to each animal at it's birth if the manager of production as ear tag or else to each animal at it's birth if the manager shall be managed individually  The manager shall be managed every lot literally disclosed  The manager shall be informed the disclosed production information to the production person in charge if the manager is not the person in charge of production  The manager shall be assign suitable label for the animal, if the individual identification tag was accidentally taken from the animal  The contact person in charge of the disclosed production information more than three years from the date of attachment product lot number.  Public information shall be related with each individual identification code or every group identification code. And publish more than three years, except seven days after the final product was completely consumed  Internal regulation  Item related to recordkeeping, storage and itemizing  Item related to slaughter  Item related storage and delivery of Meat  Item related annually report of production plan and information to certify agent  Item related to report of management status of production to certify agent and required documents  Record on the disclosed production  information and references  Record on the disclosed production  information and references  At least one of qualified manager of production shall be awaited to employee  The manager of production  At least one of qualified manager of production shall be awaite enough training	_	member, the organization, the subcontractor (nomination, contraction), the production plan, the flow chart of
Handling and guidance concerning the abnormality happened in the production process  The Manager ((the owner of pigs or others who manage pigs)  The manager shall be take the individual identification as ear tag or else to each animal at it's birth if the manager managed individually  The manager shall be managed every lot literally disclosed  The manager shall be informed the disclosed production information to the production person in charge if the manager is not the person in charge of production  The contact person in charge of the disclosed production information more than three years from the date of attachment product lot number.  Public information shall be related with each individual identification code or every group identification code. And publish more than three years, except seven days after the final product was completely consumed  Internal regulation  Item related to recordkeeping, storage and itemizing  Item related storage and delivery of Meat  Item related annually report of production plan and information to certify agent  Item related to report of management status of production to certify agent and required documents  Record on the disclosed production  information and references  Record on the disclosed production  At least one of qualified manager of production shall be aware enough training  The manager of production  The manager of production shall be aware enough training		production, etc.,
The Manager ((the owner of pigs or others who manage pigs)  The manager shall be take the individual identification as ear tag or else to each animal at it's birth if the manager of production was producted in the manager of production and references  Record on the disclosed production  The manager of production  Record on the disclosed production  The manager of production  Record on the disclosed production  The manager of production  At least one of qualified manager of production shall be avaire enough training  The manager of production  The manager shall be take the individual identification as ear tag or else to each animal at it's birth if the manager manager in other was producted by the manager of production information to the production person in charge if the manager of production information to the production person in charge if the manager of production information to the production person in charge if the manager of production information as ear tag or else to each animal at it's birth if the manager managed individually  The manager shall be managed every lot literally disclosed  The manager shall be informed the disclosed production information to the production tag was accidentally taken from the animal,  The manager shall be informed the disclosed production information more than three years from the date of attachment product lot number.  Provide the disclosed production information more than three years from the date of attachment product lot number.  Provide the disclosed production information more than three years from the date of attachment product lot number.  Provide the disclosed product was completely consumed  Item related to recordkeeping, storage and itemizing  Item related to recordkeeping, storage and itemizing  Item related to slaughter  Item related to recordkeeping, storage and itemizing  Item related to recordkeepi		The production information shall be literally disclosed for every lot
managed individually The manager shall be managed every lot literally disclosed The manager shall be informed the disclosed production information to the production person in charge if the manager is not the person in charge of production The manager shall be assign suitable label for the animal, if the individual identification tag was accidentally taken from the animal  The contact person in charge of the disclosed production information The manager shall be assign suitable label for the animal, if the individual identification tag was accidentally taken from the animal  Provide the disclosed production information more than three years from the date of attachment product lot number.  Public information shall be related with each individual identification code or every group identification code. And publish more than three years, except seven days after the final product was completely consumed  Item related to recordkeeping, storage and itemizing  Item related to slaughter  Item related storage and delivery of Meat  Item related storage and delivery of production plan and information to certify agent and required documents  Record on the disclosed production  information and references  Record on the disclosed production  fiformation and references  Accord on the disclosed production information and references shall be keep and itemizing more than three years after slaughter of each animal,  Review of internal regulations  Internal regulation shall be reviewed adequate and fill educated to employee  The manager of production  At least one of qualified manager of production shall be available  The qualified manager of production shall be avaire enough training		Handling and guidance concerning the abnormality happened in the production process
The manager shall be managed every lot literally disclosed  The manager shall be informed the disclosed production information to the production person in charge if the manager is not the person in charge of production  The manager shall be assign suitable label for the animal, if the individual identification tag was accidentally taken from the animal  Provide the disclosed production information more than three years from the date of attachment product lot number.  Public information shall be related with each individual identification code or every group identification code. And publish more than three years, except seven days after the final product was completely consumed  Item related to recordkeeping, storage and itemizing  Item related to slaughter  Item related storage and delivery of Meat  Item related annually report of production plan and information to certify agent  Item related to report of management status of production to certify agent and required documents  Record on the disclosed production  Record on the disclosed production  Record on the disclosed production  Internal regulations  Internal regulation shall be reviewed adequate and fill educated to employee  The manager of production  The qualified manager of production shall be await enough training	The Manager ((the owner of pigs or	The manager shall be take the individual identification as ear tag or else to each animal at it's birth if the manager
The manager shall be informed the disclosed production information to the production person in charge if the manager is not the person in charge of production  The manager shall be assign suitable label for the animal, if the individual identification tag was accidentally taken from the animal  The contact person in charge of the disclosed production information more than three years from the date of attachment product lot number.  Provide the disclosed production information more than three years from the date of attachment product lot number.  Public information shall be related with each individual identification code or every group identification code. And publish more than three years, except seven days after the final product was completely consumed  Item related to recordkeeping, storage and itemizing  Item related storage and delivery of Meat  Item related storage and delivery of Meat  Item related annually report of production plan and information to certify agent and required documents  Record on the disclosed production  Record on the disclosed production  Record on the disclosed production  Are least one of qualified manager of production shall be available  The manager of production  The qualified manager of production shall be aware enough training	others who manage pigs)	managed individually
manager is not the person in charge of production  The manager shall be assign suitable label for the animal, if the individual identification tag was accidentally taken from the animal  The contact person in charge of the disclosed production information more than three years from the date of attachment product lot number. Public information shall be related with each individual identification code or every group identification code. And publish more than three years, except seven days after the final product was completely consumed  Internal regulation  Item related to recordkeeping, storage and itemizing  Item related to slaughter  Item related storage and delivery of Meat  Item related annually report of production plan and information to certify agent  Item related to report of management status of production to certify agent and required documents  Record on the disclosed production  Record on the disclosed production  Are lead on the disclosed production  Internal regulations  Internal regulation shall be reviewed adequate and fill educated to employee  The manager of production  At least one of qualified manager of production shall be awaitable  The qualified manager of production shall be aware enough training		The manager shall be managed every lot literally disclosed
The manager shall be assign suitable label for the animal, if the individual identification tag was accidentally taken from the animal  The contact person in charge of the disclosed production information more than three years from the date of attachment product lot number. Public information shall be related with each individual identification code or every group identification code. And publish more than three years, except seven days after the final product was completely consumed  Internal regulation  Item related to recordkeeping, storage and itemizing  Item related storage and delivery of Meat  Item related annually report of production plan and information to certify agent and required documents  Record on the disclosed production  information and references  Record on the disclosed production  information and references  Review of internal regulations  Internal regulation shall be reviewed adequate and fill educated to employee  The manager of production  The qualified manager of production shall be aware enough training  The qualified manager of production shall be aware enough training		The manager shall be informed the disclosed production information to the production person in charge if the
from the animal  The contact person in charge of the disclosed production information more than three years from the date of attachment product lot number. Public information shall be related with each individual identification code or every group identification code. And publish more than three years, except seven days after the final product was completely consumed  Internal regulation  Item related to recordkeeping, storage and itemizing  Item related to slaughter  Item related storage and delivery of Meat  Item related annually report of production plan and information to certify agent  Item related to report of management status of production to certify agent and required documents  Record on the disclosed production after slaughter of each animal,  Review of internal regulations  Internal regulation shall be reviewed adequate and fill educated to employee  The manager of production  The qualified manager of production shall be aware enough training		manager is not the person in charge of production
The contact person in charge of the disclosed production information more than three years from the date of attachment product lot number. Public information shall be related with each individual identification code or every group identification code. And publish more than three years, except seven days after the final product was completely consumed  Item related to recordkeeping, storage and itemizing  Item related to slaughter  Item related storage and delivery of Meat  Item related annually report of production plan and information to certify agent  Item related to report of management status of production to certify agent and required documents  Record on the disclosed production information and references shall be keep and itemizing more than three years after slaughter of each animal,  Review of internal regulations  Internal regulation shall be reviewed adequate and fill educated to employee  At least one of qualified manager of production shall be aware enough training		The manager shall be assign suitable label for the animal, if the individual identification tag was accidentally taken
Dublic information shall be related with each individual identification code or every group identification code. And publish more than three years, except seven days after the final product was completely consumed  Internal regulation  Item related to recordkeeping, storage and itemizing  Item related to slaughter  Item related storage and delivery of Meat  Item related annually report of production plan and information to certify agent  Item related to report of management status of production to certify agent and required documents  Record on the disclosed production  information and references  Review of internal regulations  Internal regulation shall be reviewed adequate and fill educated to employee  The manager of production  The qualified manager of production shall be aware enough training  The public information code or every group identification code. And public and public information code or every group identification code. And public and public information code or every group identification code. And public and public and identification code or every group identification code. And public and public and public and public and identification code or every group identification code. And public and public and public and identification code of every group identification code. And public and public and public and public and identification code of every group identification code. And public and public and identification code. And public and identification code and itemizing more deal and itemizing and required documents  Record on the disclosed production and references shall be keep and itemizing more than three years after slaughter of each animal,  Review of internal regulations  Internal regulation shall be reviewed adequate and fill educated to employee  The manager of production  The qualified manager of production shall be aware enough training		from the animal
Internal regulation  Item related to recordkeeping, storage and itemizing  Item related to slaughter  Item related storage and delivery of Meat  Item related annually report of production plan and information to certify agent  Item related to report of management status of production to certify agent and required documents  Record on the disclosed production  Record on the disclosed production after slaughter of each animal,  Review of internal regulations  Internal regulation shall be reviewed adequate and fill educated to employee  The manager of production  The qualified manager of production shall be aware enough training	The contact person in charge of the	Provide the disclosed production information more than three years from the date of attachment product lot number.
Internal regulation  Item related to recordkeeping, storage and itemizing  Item related to slaughter  Item related storage and delivery of Meat  Item related annually report of production plan and information to certify agent  Item related to report of management status of production to certify agent and required documents  Record on the disclosed production  Record on the disclosed production and references shall be keep and itemizing more than three years after slaughter of each animal,  Review of internal regulations  Internal regulation shall be reviewed adequate and fill educated to employee  The manager of production  At least one of qualified manager of production shall be awailable  The manager of production  The qualified manager of production shall be aware enough training	disclosed production information	Public information shall be related with each individual identification code or every group identification code. And
Item related to slaughter  Item related storage and delivery of Meat  Item related annually report of production plan and information to certify agent  Item related to report of management status of production to certify agent and required documents  Record on the disclosed production  Record on the disclosed production and references shall be keep and itemizing more than three years information and references  At least one of qualified manager of production shall be available  The manager of production  The qualified manager of production shall be aware enough training		publish more than three years, except seven days after the final product was completely consumed
Item related storage and delivery of Meat  Item related annually report of production plan and information to certify agent  Item related to report of management status of production to certify agent and required documents  Record on the disclosed production  Record on the disclosed production and references shall be keep and itemizing more than three years after slaughter of each animal,  Review of internal regulations  Internal regulation shall be reviewed adequate and fill educated to employee  The manager of production  At least one of qualified manager of production shall be aware enough training  The qualified manager of production shall be aware enough training	Internal regulation	Item related to recordkeeping, storage and itemizing
Item related annually report of production plan and information to certify agent Item related to report of management status of production to certify agent and required documents  Record on the disclosed production Record on the disclosed production information and references shall be keep and itemizing more than three years after slaughter of each animal, Review of internal regulations Internal regulation shall be reviewed adequate and fill educated to employee The manager of production At least one of qualified manager of production shall be available The manager of production The qualified manager of production shall be aware enough training		Item related to slaughter
Item related to report of management status of production to certify agent and required documents  Record on the disclosed production information and references after slaughter of each animal, Review of internal regulations  Internal regulation shall be reviewed adequate and fill educated to employee  The manager of production  At least one of qualified manager of production shall be aware enough training  The qualified manager of production shall be aware enough training		Item related storage and delivery of Meat
Record on the disclosed production information and references shall be keep and itemizing more than three years after slaughter of each animal,  Review of internal regulations Internal regulation shall be reviewed adequate and fill educated to employee  The manager of production At least one of qualified manager of production shall be aware enough training  The qualified manager of production shall be aware enough training		Item related annually report of production plan and information to certify agent
information and references after slaughter of each animal,  Review of internal regulations Internal regulation shall be reviewed adequate and fill educated to employee  The manager of production At least one of qualified manager of production shall be available  The manager of production The qualified manager of production shall be aware enough training		Item related to report of management status of production to certify agent and required documents
Review of internal regulations Internal regulation shall be reviewed adequate and fill educated to employee  The manager of production At least one of qualified manager of production shall be available  The manager of production The qualified manager of production shall be aware enough training	Record on the disclosed production	Record on the disclosed production information and references shall be keep and itemizing more than three years
The manager of production  At least one of qualified manager of production shall be available  The manager of production  The qualified manager of production shall be aware enough training	information and references	after slaughter of each animal,
The manager of production  The qualified manager of production shall be aware enough training	Review of internal regulations	Internal regulation shall be reviewed adequate and fill educated to employee
	The manager of production	At least one of qualified manager of production shall be available
The manager of production shall be elected among personals in charge of production	The manager of production	The qualified manager of production shall be aware enough training
		The manager of production shall be elected among personals in charge of production

The manual of labeling shall be	Item related to inspection of production
actually and systematically	Item related to labeling
provided	Item related to handling method on every lot after labeling
	Item related to document control
	Item related to relation between label and disclosed production information
	Item related to inspection and audit of certify agent
Verification of labeling	According to labeling manual, ensuring label is corrected as result of labeling
Verification of traceability of	Verify traceability on each individual identification code or every group identification code
individual Identification code or	
group Identification code	
Verification of labeling	Verify label in which information is according to labeling manual and correct.
Qualification and number of	At least one of the labeling person in charge who is qualified and educated with the labeling personnel of JAS for
labeling personnel in charge	Meat with disclosed information course by certify agent, and assigned suitable personnel to each facilities
The labeling manager	A labeling manager assigned from labeling personnel

#### 8. Requirements of documentation for TRACERT Traceability Certification

- 1) Land area, Location map of area and Location of housing on the facility of production
- 2) Site map of the recordkeeping area
- 3) Site map of the Factory
- 4) Tension trees of the organization, member and name of each manager
- 5) Responsibility of the production manager
- 6) Annual production plan
- 7) Manual of the production and information method
- 8) Document of the reproductive management such as fodder
- 9) Document of the ranch management
- 10) Selection and Purchasing of Fodder
- 11) Document of accidental matter on the production
- 12) Manual and practice of inconformity on the product after labeling
- 13) Manual and sheets of slaughter and packing
- 14) Manual of the review for Internal regulations
- 15) Manual of the education for employees
- 16) Manual of the labeling
- 17) Manual of the handling method after labeling
- 18) Manual of the quantification on person in charge of labeling